



## Installing your Sea-Dek Mats

Laying your Sea-Dek mats with the adhesive provided is a relatively simple process. The following provides a step by step guide.

1) Surface Preparation - please It is important to remember that a lasting adhesion is dependent on the integrity of the surface beneath, e.g. if you have a painted deck make sure that paint lifting is not likely. A clean, dry and grease free surface is essential.

2) The adhesive supplied will allow some manoeuvrability when laying, however, it is advisable to dry lay the mats to ensure a good fit and get a feel for how they will go down once the adhesive has been applied to the deck.

3) Take the mat up and prepare the surface for the adhesive. This entails a thorough clean of the area using a proprietary cleaner (and degreaser if required). It is OK to use acetone to clean the area, just be careful to keep it away from the decking and only apply the adhesive once the area has dried properly.

4) Once the surface is clean, dry and grease free then you are ready to first use the supplied wipes then apply the adhesive. It is recommended that masking tape is used around the edge of each panel to catch the excess adhesive, and ensure the adhesive is applied to the edge of the mat area.

Apply the adhesive over approximately 1 sq metre at a time. The adhesive's minimum working temperature is 5 deg. Centigrade (C) however 8-10 degrees is preferable. The maximum working temperature is 30 degrees.

Using an applicator gun, apply to the area below the mat being careful not to use too much, more can be added later if required. Using a spreader, apply evenly over the entire area ensuring a good coverage and aiming for approx 3 mm grooves at right angles to the run of the main plank area as this will ensure effective adhesion.

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5) Take hold of the mat and position the first edge into place and slowly roll out over the adhesive, applying even pressure as you go. The unique 'keyhole grooving system' provides maximum contact between the mat and adhesive, so ensure that no air is trapped below the mat. If necessary it is possible to reposition the mat by sliding it smoothly as required. Once the mat is in the correct position use the roller to apply strong, even pressure over the mat pushing out any build-up of adhesive and removing any trapped air. As a final check for raised areas, run a hand over the mat feeling for any unevenness and rolling out these areas as required.

6) Check the positioning again and make any adjustments as required. Carefully clean away any excess adhesive that may be around the margin edge of the mat. White spirit is an effective cleaner for the Saba adhesive but is not recommended for use on the mat itself.

7) To ensure a clean and smart finish it may be necessary to run a line of adhesive around the edge of the mat if there is any gap between the material and the deck surface. It is also advisable around curved corners where a king plank has been used.

This is best achieved by applying masking tape to the edge of the material and also to the deck and running a bead of adhesive into the gap. Smooth this off and leave to dry for 24 hours before removing the masking tape. Gently sand mat edges to restore the wood effect if required.

8) It is advisable to weigh down the mats tubs or containers filled with sand or water and using wood planking to spread the weight as required over larger areas.

9) The adhesive takes approx 24 hrs to cure at 24 degrees C but this is dependent on operating conditions. A good rule of thumb is to leave for a minimum of 3 days before reinstalling any equipment and using your deck as normal. It should be OK to walk across as necessary but try to keep off as much as possible.

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